



***stoanz ltd* | StoArmat Miral  
StoTherm Insulation System**

Plaster Systems for concrete  
block construction

# Sto the international brand

## Selected with confidence worldwide.

### Growth on a solid foundation

Since its establishment in 1835, Sto has undergone an astonishing course of development, from a simple German lime and cement works into one of the leading suppliers of facade insulation systems and manufacturer of high-quality exterior & interior plaster systems and coatings worldwide.

Sto AG has subsidiaries and distribution partners in over 50 countries around the globe. This presence provides Sto with a precise understanding of local climatic conditions, architectural styles, building practices, standards and tastes.

As the authorized partner of Sto for Australasia, **Stoanz Ltd** is committed to the Sto philosophy. Today having developed a full range of Sto plaster systems that have been tested and certified by BRANZ for the New Zealand market, Sto is recognized as a leader in the plaster facade and cladding market.



Head office Sto, Black Forrest, Germany.



### People and architecture, Sto provides the link

Architecture plays an important role in our lives. It lends urban and rural landscapes character, and should ideally be embedded in an intact environment. For us, "Building with conscience" means enhancing functionality and aesthetics on a sustainable basis and creating an environment in which people feel at one with their surroundings.

Apart from researching, developing and marketing Sto products, systems and services, we also attach great importance to optimising the value added process for trades people, architects and building owners alike.



# Sto facades

International benchmark in plaster and insulation systems.



StoArmat Miral.

## Technology with a traditional background

From the start of civilization solid mass masonry materials have been used to provide a durable means of building.

Sto has a traditional background of treating masonry surfaces throughout Europe for over 150 years. Based on this experience in concrete block methodology Sto has developed waterproofing methods and breathable plasters to compliment, protect and enhance this building element.

Employing over 120 technical staff with a complex range of modern analytical equipment Sto pursues innovative technology that will meet ecologically acceptable standards. Using this approach Sto has developed a comprehensive range of facade plasters, finishing renders and cladding solutions to enable the specifiers to select an individual style to meet the project requirements.

## We respect the interests of people and nature at all times

In order to define and implement its ecological targets, Sto has developed a system of environmental management conforming to international standards. This relates to the entire process chain - from the procurement of the raw product, to production, packaging and logistics.

Sto products make a clear contribution towards improving the quality of the environment. StoTherm external wall insulation cladding systems are extremely energy efficient, cutting heating requirements and preventing the release of CO<sup>2</sup> emissions. These systems contribute to the effort Sto is making towards active environmental protection through reducing air pollution, heating and energy to conserve the global climate.

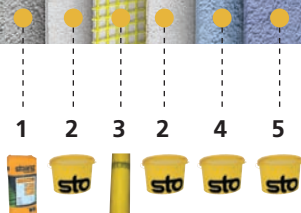
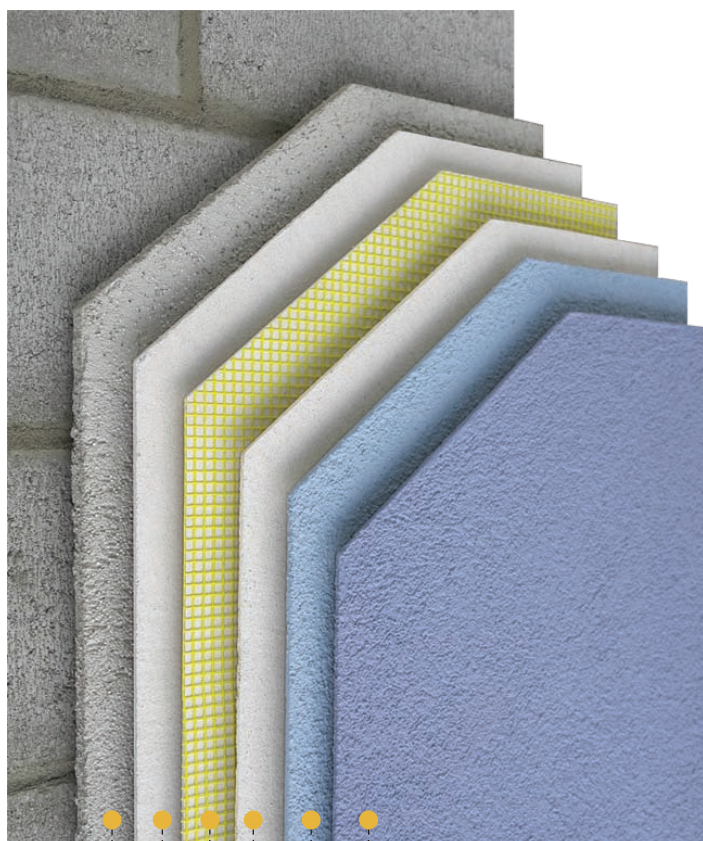


Sto with its environmental efforts is always a step ahead.

# StoArmat Miral Plaster System

An aesthetical solution to protect your home.

StoArmat Miral with its proven and interlocking materials provides the optimal protection and an outstanding design for all concrete block construction. This European manufactured and certified plaster system is strong, durable and fracture and impact resistant. Using Sto facade paint for ease of maintenance the system provides a modern contemporary facade engineered to last the distance.



## Perfect interaction

### 1 Basecoat: Levelite 6/8 mm

Lightweight EPS bead mineral plaster with good build properties, water retention agents and machine application properties.

### 2 Reinforcement: StoArmat RFP

European manufactured and certified, strong, malleable, impact resistant, white reinforcing plaster in a pail. Contains a calibration grain ensuring correct mesh coat thickness. (No cement)

### 3 Plus: Sto European mesh

Easy to install, meets the highest requirements for crack, stress and alkalinity resistance.

### 4 Finishing render: Stolit range

European manufactured and certified, organically bound, strong, hard wearing, impact resistant, pre coloured finishing renders. (No cement)

### 5 Coating:

**StoColor Maxicryl** - matt facade paint

**StoLastic Color** - satin matt facade paint

European manufactured and certified durable facade paints available in a full range of colours.

**StoSilco Color G** - mineral silicone resin

European manufactured and certified self cleaning mineral paint with a breathable structure, in a full range of colours. Not recommended in dark or strong tints.



**BRANZ appraisal 515**



**15 years system warranty**

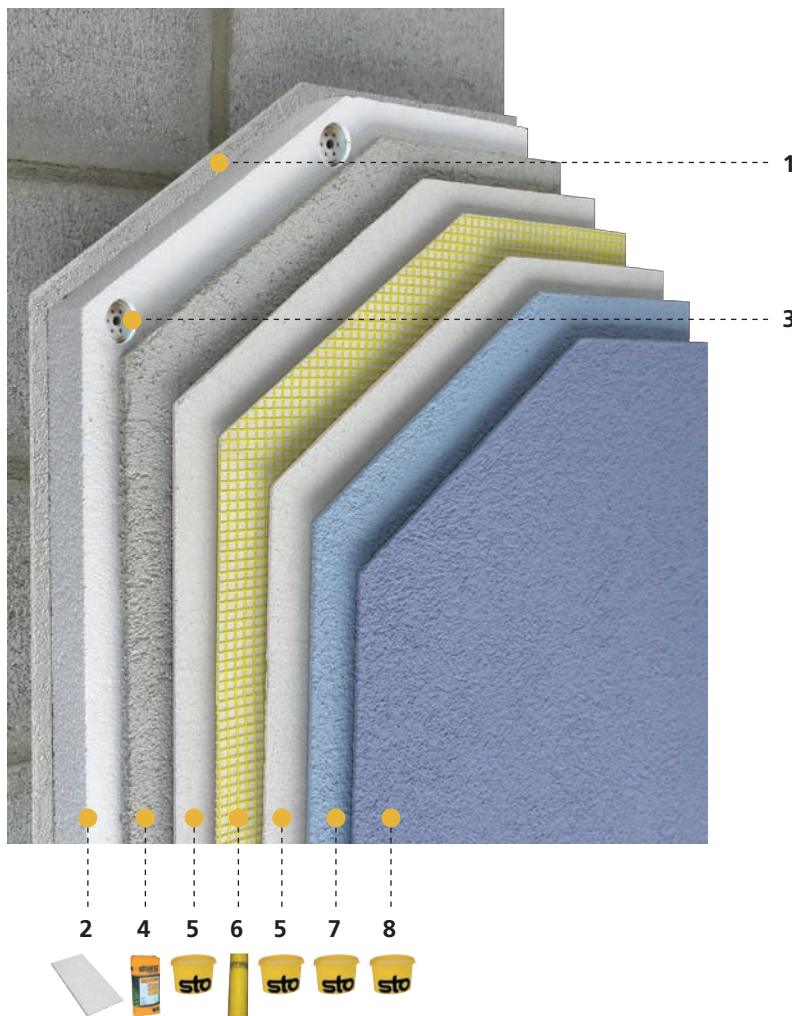
**masterspec 4282 SR - Masonry**

For more information and CAD details  
please visit:  
[www.sto.co.nz](http://www.sto.co.nz)  
(for technical, click on: Building with Sto)

# StoTherm Insulation System

Well-engineered down to the finest detail.

StoTherm Classic Masonry has now been the international benchmark in the field of facade insulation for over 40 years. Its shock proof and impact resistance is up to 6 times higher than that of mineral cement based systems offering the utmost in fracture prevention. It consists of a co-ordinated systematic approach providing the optimum insulation requirements for concrete block construction.



## Note:

Wall insulation is now required in accordance with NZBC Acceptable Solution H1/AS1 or NZBC Verification Method H1/VM1. Please note this requires the calculation of the sum of all the building elements.

## Perfect interaction

### 1 Glue coat: Sto Adhesive Mortar

### 2 Insulation (EPS): StoTherm Panel

80/100mm self-extinguishing panel, manufactured to AS 1366 Pt 3 by an approved manufacturer. (Poly R-Value 1.95/2.44)

### 3 Screw Fixing: StoTherm Anchor

The anchors are installed countersunk and capped with ST Insulation Cap to avoid thermal bridging.

### 4 Basecoat: LevelLite 5/8 mm

Lightweight EPS bead mineral plaster with good build properties, water retention agents and machine application properties.

### 5 Reinforcement: StoArmat RFP

European manufactured and certified, strong, malleable, impact resistant, white reinforcing plaster in a pail. Contains a calibration grain ensuring correct mesh coat thickness. (No cement)

### 6 Plus: Sto European mesh

Easy to install, meets the highest requirements for crack, stress and alkalinity resistance.

### 7 Finishing render: Stolit range

European manufactured and certified, organically bound, strong, hard wearing, impact resistant, pre coloured finishing renders. (No cement)

### 8 Coating:

**StoColor Maxicryl** - matt facade paint

**StoLastic Color** - satin matt facade paint

European manufactured and certified durable facade paints available in a full range of colours.

**StoSilco Color G** - mineral silicone resin

European manufactured and certified self cleaning mineral paint with a breathable structure, in a full range of colours. Not recommended in dark or strong tints.



**BRANZ appraisal 604**



**15 years system warranty**

**masterspec 4285 S - Insulation**



# Stolit: Coloured finishing renders

Provide your facade with optimum protection.

## Stolit: Organic finishing render

Stolit organic finishing renders are manufactured in Europe and certified around the world.

They have been in successful use for over 50 years on a variety of different substrates. During this time they have undergone a continual process of optimisation.

The perfect combination of properties:

Durable, strong, hardwearing, impact resistant, malleable, weather resistant, colour stable and highly resistant to micro-organisms. They are designed with good vapour permeability to allow the building to breathe while still repelling liquid water. All renders are easy to apply and can be tinted from the StoColor System or matched to the colour of your choice, using the Sto spectrometer.



Stolit K 1.0 mm



Stolit K 1.5 mm

Coloured self gauging float finishing renders.



Stolit K 2.0 mm



Stolit K 3.0 mm

Coloured self gauging float finishing renders.



Stolit MP



Stolit MP Natural

Coloured fine float, sponge or light adobe finishing render.

Coloured fine finish float, sponge or light adobe sand speckled finishing render.



Whichever plaster you choose, it will be part of the tested and approved system and will provide optimum protection and durability.

# The perfect finish: Competence in colour

Give your facade the look it deserves.

The well-aimed use of colour in a manner which complements the architecture is subject to specific laws. The StoColor System provides a clear framework and a systematic approach to colour design based on subtly nuanced colour concepts of high aesthetic appeal.



## The StoColor System

Is a structured system offering great variety in a unique planning instrument for the use of colour. A total of 800 different colours establish a sound foundation for creative and pioneering colour concepts. The StoColor System eschews colorimetric logic in favour of human perception of colour. It is based primarily on the colours yellow, orange, red, violet, blue and green. These six sections

are then mixed to form the 24 basic tones which correspond to the 24-part colour wheel. Each basic tone is assigned five colour rows which embody the principle of the same-colour triangle. This guarantees the StoColor System's high degree of functionality – designed in line with the aesthetic colour requirements in construction.



### StoColor Maxicryl

European manufactured and certified, hard, durable, matt, acrylic facade paint for a natural look. Available in a full range of colours.




### StoLastic Color

European manufactured and certified, elastic, durable, dirt resistant and vapour permeable satin matt facade paint for added durability. Available in a full range of colours.



### StoSilco Color G

European manufactured and certified, self cleaning mineral silicone resin paint with a breathable structure in a full range of colours.



**Head Office Wellington**  
**Stoanz Limited**  
72 Abel Smith Street  
Te Aro  
Wellington  
Phone: 04 801 7794  
Fax: 04 384 9828  
Email: [info@sto.co.nz](mailto:info@sto.co.nz)  
Internet: [www.sto.co.nz](http://www.sto.co.nz)

**Auckland**  
**Stoanz Limited**  
3 McColl Street  
Newmarket  
Auckland  
Phone: 09 522 1058  
Fax: 09 522 1054

**Tauranga**  
**Stoanz Limited**  
Phone: 027 299 9290  
Fax: 07 543 4736

**Christchurch**  
**Stoanz Limited**  
Unit 1/15 Marylands Place  
Addington  
Christchurch  
Phone: 03 338 3570  
Fax: 03 338 3571

Available nationally through the Sto applicator network.